



CHEMOTHERM

CHEMOTHERM

Graphite/ Metal Laminates

Technical Data Sheet 141 (previously TDS 641)

Edition: 08/2015, supersedes all prior editions.

Please see the latest issue at www.reinz-industrial.com

Material

CHEMOTHERM is the designation for asbestos- free materials made of expanded graphite and various metal cores.

Designation	Core type	Core material	Thickness
CHEMOTHERM SP	tanged core	galvanized steel	0,2/0,25 mm
CHEMOTHERM SPE	tanged core	1.4401	0,1 mm

Properties

CHEMOTHERM is characterized by exceptionally good chemical and thermal resistance, high compressibility, i.e. good conformability to irregular and rough sealing faces, low creep, good gas sealability, and consistent material properties even under alternating operating conditions. The tanged core guarantees excellent resistance against blow- out at high pressures.

Application

CHEMOTHERM SP is used to seal cylinder heads and exhaust systems of IC engines and wherever high, alternating thermal and mechanical stress is encountered and where the medium to be sealed allows the use of a zinc-galvanized steel core. This version is also a very economical alternative to **CHEMOTHERM SPE**.

Thanks to its stainless steel core, **CHEMOTHERM SPE** covers the same application range of **CHEMOTHERM SP**. However, the material is also used primarily to seal aggressive media in pipelines and apparatus construction.

Approvals

CHEMOTHERM SPE:

DIN- DVGW In accordance with DIN 3535, Part 6

BAM German Federal Institute for Materials Research and Testing. Gaskets for flanged joints of copper, copper alloys, and steel. Gaseous oxygen up to 130 bar and 200 °C. Liquid oxygen.

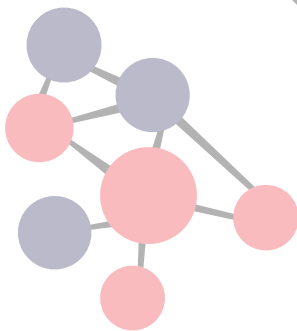
UVV 61* "Gases", AD- B7 (VdTÜV)

Germanischer Lloyd (DNV GL) Approval for shipbuilding

CHEMOTHERM SP:

UVV 61* "Gases", AD- B7 (VdTÜV)

* Blow- out resistance in combination with inner metal bead.



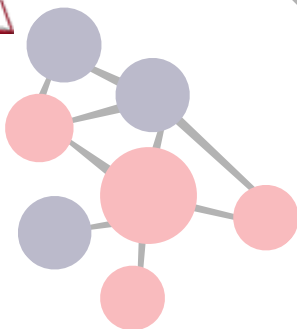


CHEMOTHERM

Technical Data

CHEMOTHERM SP
(nominal thickness 2.0 mm)

Purity of graphite layer			
ash content	%		< 4
chloride content	ppm		< 50
Initial density			
of graphite layer	g/ cm ³		1.0 - 1.1
Residual stress acc. to DIN 52 913			
16 h, 300 °C	N/ mm ²		> 45
Compressibility and recovery			
acc. to ASTM F 36, procedure J			
compressibility	%		15 - 25
recovery	%		> 20
Sealability against nitrogen			
acc. to DIN 3535, part 6 (FA)	mg/ (s·m)		< 0.1
Swelling acc. to ASTM F 146:			
in IRM 903 Oil (replaces ASTM Oil No. 3)			
5 h, 150 °C			
increase in thickness	%		< 5
in ASTM Fuel B			
5 h, room temp.			
increase in thickness	%		< 10
Operating temperature			
in inert or reducing atmosphere		up to the operating limits of the core material used	
in air	°C		-200 up to +450
Operating pressure (max.)			
at 450 °C	bar		100




The data quoted above are valid for the material "as delivered" without any additional treatment. In view of the countless possible installation and operating conditions, definitive conclusions cannot be drawn for all applications regarding the behaviour in a sealed joint. Therefore, we do not give any warranty for technical data, as they do not represent assured characteristics. If you have any doubt, please contact us and specify the exact operating conditions.



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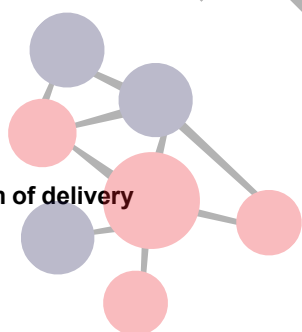
Technical Data

CHEMOTHERM SPE
(nominal thickness 2.0 mm)

Purity of graphite layer			
ash content	%		< 2
chloride content	ppm		< 50
Initial density of graphite layer	g/ cm ³		1.0
Residual stress acc. to DIN 52 913 16 h, 300 °C	N/ mm ²		> 48
Compressibility and recovery acc. to ASTM F 36, procedure J			
compressibility	%		30 - 45
recovery	%		10 - 20
Sealability against nitrogen acc. to DIN 3535, part 6 (FA)	mg/ (s·m)		< 0,08
Swelling acc. to ASTM F 146:			
in IRM 903 Oil (replaces ASTM Oil No. 3) 5 h, 150 °C			
increase in thickness	%		< 5
in ASTM Fuel B 5 h, room temp.			
increase in thickness	%		< 10
Operating temperature in inert or reducing atmosphere		up to the operating limits of the core material used	
in air	°C		-200 up to +450
Operating pressure (max.) at 450 °C	bar		100
Sealing parameters see corresponding <u>Tables</u>			



Form of delivery



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CHEMOTHERM SP, CHEMOTHERM SPE

Gaskets according to a drawing, dimensions supplied, or other arrangements

Rolls up to 500 mm wide

Nominal thicknesses
1.0 mm/1.5 mm/2.0 mm, other thicknesses by agreement.

Tolerances according to DIN 28 091-1